## 4GSR Photon Beam Clearance Issue

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ID Beam Parameters \& Orbit Interlock Tolerance
※ Parameters for typical IDs

| ID | Gap <br> $(\mathrm{mm})$ | $\lambda_{\mathrm{u}}$ <br> $(\mathrm{mm})$ | L <br> $(\mathrm{m})$ | $\mathrm{B}[\mathrm{x} / \mathrm{y}]$ <br> $(\mathrm{T})$ | $\mathrm{K}[\mathrm{x} / \mathrm{y} / \perp]$ | Max. Power <br> density <br> $\left(\mathrm{kW} / \mathrm{mrad}^{2}\right)$ | Max. Divergence <br> $(\mathrm{mrad})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| IVU20 | 5 | 20 | 3 | 0.8867 | 1.6558 | 142 | $\pm 0.2(\mathrm{H})$ |
|  |  |  |  | $\mathrm{H}: 0 / 1.2020$ | $0 / 11 / 11$ | 45 | $\pm 1.5(\mathrm{H})$ |
| EPU98 | 15 | 98 | 3.6 | $\mathrm{~V}: 0.8015 / 0$ | $7.335 / 0 / 7.335$ | 30 | $\pm 1.0(\mathrm{~V})$ |

※ Orbit interlock condition of e-BPMs for the ID

- $\pm 0.1 \mathrm{mrad} \pm 400 \mu \mathrm{~m}$ offset (Rms orbit error ~ $150 \mu \mathrm{~m}$ )
※ Power density profile @ 10 m from the ID center



Photon Beam Opening \& Clearance Issue


## EPU98 Power Density @ the Crotch Absorber

※ Source distance $=6.1 \mathrm{~m}$



- Worst case mis-steering of $\pm 0.1 \mathrm{mrad} \pm 400 \mu \mathrm{~m}$


Photon Beam Pipe \#1



Max. beam size including $\pm 0.1$



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Photon Beam Pipe \#3



## Summary

- Beam opening of the crotch absorber for the ID beam is $\pm 1.5 \times \pm 1.0 \mathrm{mrad}(\mathrm{H} \times \mathrm{V})$
- Orbit interlock condition is decided after thermal analysis of the crotch absorber
- $\pm 0.1$ mrad angle $\& \pm 400 \mu \mathrm{~m}$ offset
- Maximum mis-steered beam has 1 mm transversal offset at the crotch absorber
- Current crotch absorber design is reliable even with the worst-case heat load
- 3 different vacuum pipes with different aperture size will be installed for photon beam delivery
- Photon beam pipe has elliptical aperture with 1 mm thickness
- Vacuum pipes will be mounted on inside the magnets with appropriate spacers
- The minimum clearance between the chamber and the photon beam is 2.8 mm at "S32U" magnet
- The minimum clearance between the chamber and the magnet is 1.5 mm at " S 32 U " magnet and 2 mm for other magnets

